

Multiple looks.
One source.



EX Series

NICHIHA

Lineup Catalog 2026.6
A2 Lineup

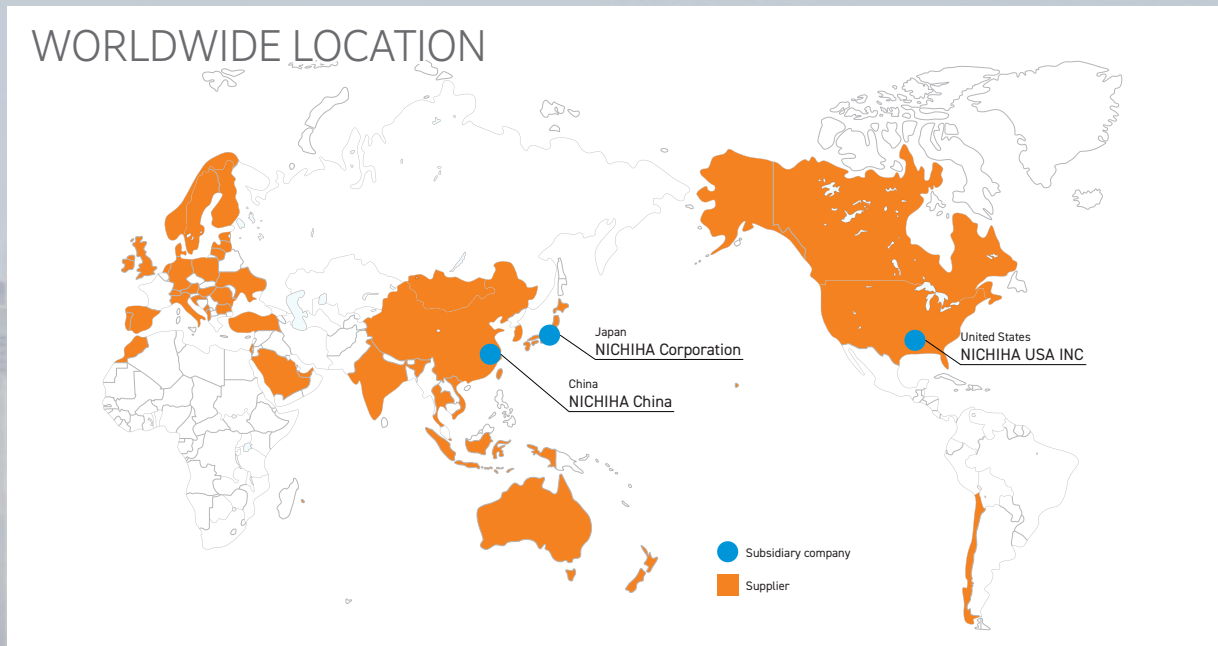


Delivering the Power of

At NICHIIHA, we think the future is bright.

Global Reach, Trusted Quality

As of April 2026



Our EX Series is recognized globally for its uncompromising quality. By offering a diverse range of designs within a single material, it eliminates the complexity of managing multiple product types and specialized installation teams. This streamlined approach significantly reduces project timelines and simplifies coordination.

With its perfect harmony of quality, performance, and design, the EX Series is an essential choice for any ambitious project. The choice is yours.

What will you create?

Founded in Japan, NICHIIHA boasts over 3,158 employees and 13 plants worldwide. Our fiber cement NICHIIHA EX Series provides state-of-the-art technology with limitless design possibilities. No other cladding provider offers as many options, colors, textures and styles. Whatever your design intent, NICHIIHA panels have a solution to help you achieve it. This includes the look of metal panel, stone, concrete, wood, brick and much more.

POSSIBILITIES

As of March, 2025

Establishment



June 25,
1956

Capital



¥8,136
Millions of Yen

Net sales (consolidated)



¥148,478
Millions of Yen

Ordinary profit (consolidated)



¥7,254
Millions of Yen

Employees (consolidated)



3,158 People

Return On Equity (consolidated)



2.2%

Fiber cement siding market share in Japan



59.5%
Market Share

Number of consolidated companies



11
Companies

Amount of CO₂ fixed by offset siding



Equivalent to approximately
1.24 million trees

*NYG (April 2024 - March 2025)

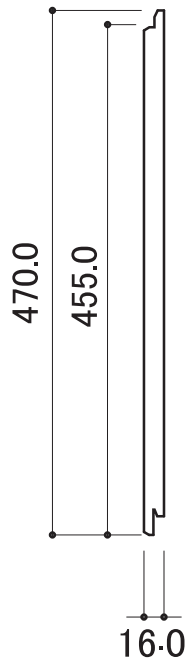
*Converted to 30-year-old Japanese cypress

Products Information

(16mm thick pre-finished panel)

Dimensional / Geometrical Characteristic	Specification	Manufacturing Tolerance / Note
Panel Thickness	16mm	+/-1.2mm (Comply with JIS A 5422)
Panel Width	455mm (effective coverage) 470mm (overall coverage)	+/-1.0mm (Comply with JIS A 5422)
Panel Length (EX Series 3030 / EX Series 1820)	3030mm / 1820mm	+/-1.0mm (Comply with JIS A 5422)
Weight (typical)	16-30kg	Depends on design
Effective Cover per Unit (EX Series 3030 / EX Series 1820)	1.38m ² / 0.83m ²	
Specific Gravity (Dry)	1.1	Nominal
Moisture Content	≤20%	Comply with JIS A 5422
Flexural Breaking Load (N)	≥785N	Comply with JIS A 5422
Impact Resistance		Comply with JIS A 5422
Water Penetration Resistance	≤10mm	Comply with JIS A 5422
Freeze-Thaw Resistance	≤10%	Comply with JIS A 5422
Thermal Conductivity	0.26W/(m·K)	JIS A 1412, Nominal
Sound Transmission Loss	29dB (500Hz) / 32dB (1000Hz)	JIS A 1416

EX Series panel is a 16mm fiber cement board that's pressed with surface textures and finished with a high-quality paint and UV coating, which is manufactured in ISO 9001 certified factories under proper quality control to comply with JIS A 5422.



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 Minato-ku, Nagoya
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 Japan

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 e-mail: kaigai@nicaha.co.jp
 website: www.nicaha.co.jp/global/



Agreement Certificate
 24/7227
 Product Sheet 1 Issue 1

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Declaration of Performance

ISO Reference:		NICHHA No.001-2026/03		
Replaces:		N/A		
1. Unique identification code of the product-type		NICHHA Fibre-cement panel EX series		
2. Type, batch or serial number or other element allowing identification of the construction product – Article 11(4)		The batch number (DD, MM, YY) is printed on the back of the panel		
3. Intended use or uses of the construction product as foreseen by the manufacturer		Non-asbestos fibre-cement for external and internal wall finishes as non-structural components		
4. Name, registered trade name or trademark and contact address of the Manufacturer – Article 11(5)		NICHHA Corporation 3 rd floor Tsukamoto Building, 1-6-5 Nishinashi Honcho, Chuo-ku, Tokyo 103-0023 JAPAN		
5. Name and address of the authorised representative whose mandate covers the tasks specified in Article 12(2)		Not relevant		
6. System of assessment and verification of constancy of the construction products as set out in Annex V		System 3 – Fire Test, Mechanical Resistance, Water Impermeability, Durability System 4 – all other parameters		
7. Name and identification number of the Notified Body concerning a construction product covered by a harmonised standard	Identifier	LGAI (APPLUS) NB 0370	DTI NB 1225	SGS INTRON NB 1939
	performed	Reaction to Fire	Type Test	Type Test
8. Name and identification number of the Technical Assessment Body concerning a construction product covered by a Technical Assessment Document	to system	3	3	3
	issued	Report 25/32303065-2	Report 570948	Report CoA 194518c
9. Declared performance according to:	ETA ref.	Not relevant		
	Basis	Not relevant		
Essential Characteristic	performed	Not relevant		
	to system	Not relevant		
Performance	issued	Not relevant		
	EN 12467-2012+A2:2018	Not relevant		
Dimensional Tolerances	Length	L1	Harmonised technical specification	
	Width	L1		
	Thickness	L1		
	Straightness	L1		

PERRY JOHNSON REGISTRARS, INC.

Certificate of Registration Copy

Perry Johnson Registrars, Inc., has audited the Quality Management System of:

NICHHA CORPORATION
 Nagoya Plant 12 Shiotome-cho Minato-ku Nagoya-shi, Aichi JAPAN
(This is a multi-site scheme. See Appendix for site specific details.)

(Hereinafter called the Organization) and hereby declares that
Organization is in conformance with:

ISO 9001:2015

This Registration is in respect to the following scope:

Manufacture of Cement Construction Materials

This Registration is granted subject to the system rules governing the Registration referred to above, and the Organization hereby undertakes with the Assessment body duty to observe and comply with the said rules.

Yerry Bobojic
 Perry Johnson Registrars, Inc. (PJR)
 755 West Big Beaver Road, Suite 1140
 Troy, Michigan 48064
 (248) 556-1388

The validity of this certificate is dependent upon ongoing surveillance and fulfillment of required sampling of sites.

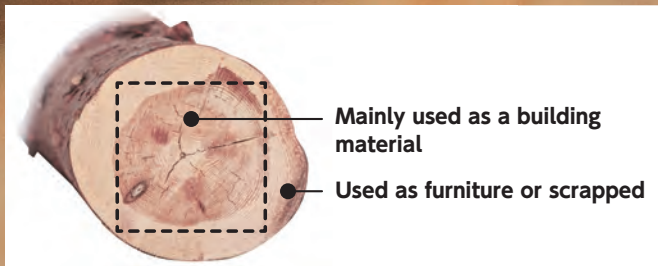
Effective Date: June 17, 2023
 Expiration Date: June 16, 2026
 Certificate No.: C2024-01702-E
 Page 1 of 4

This certificate is the tangible embodiment of the original certificate issued by Registrar.

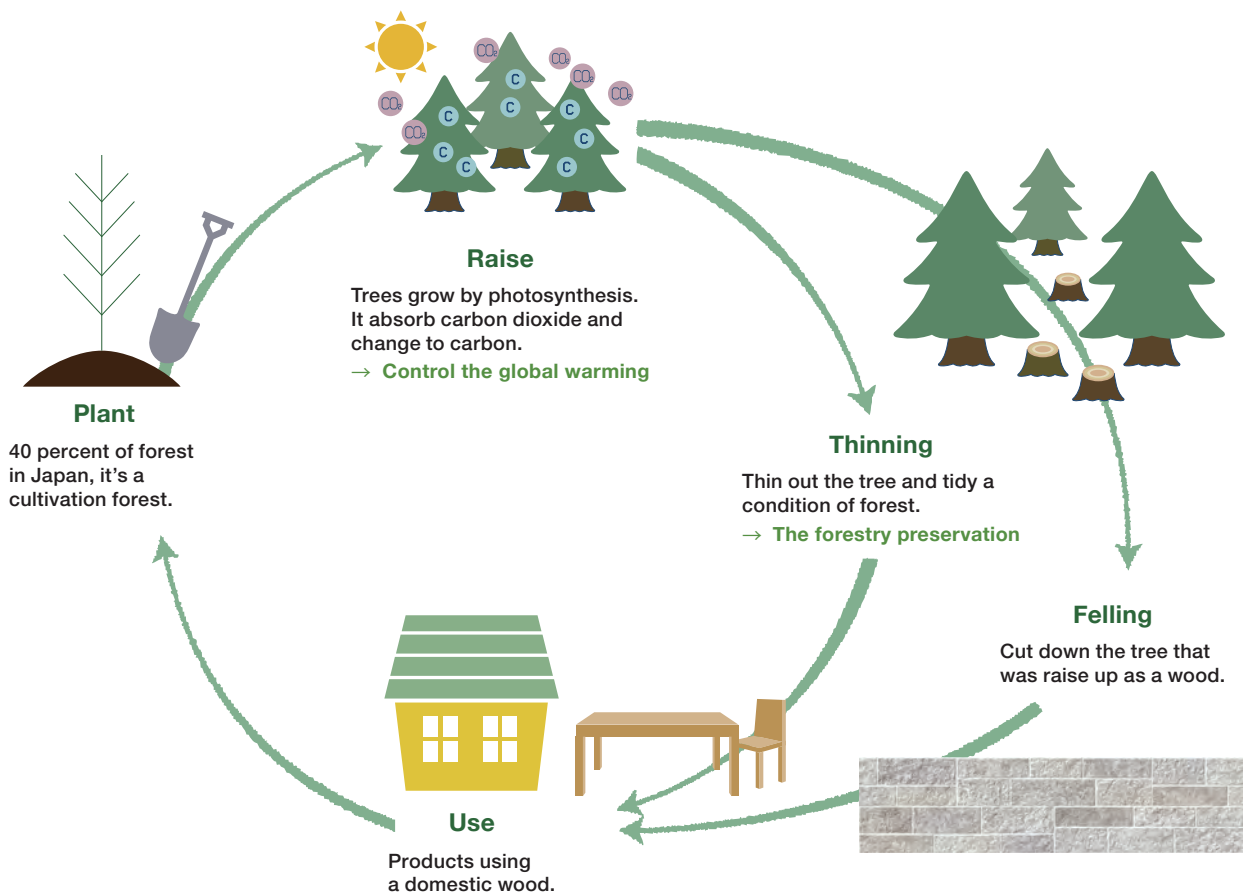
*Please contact us for certification details.

To ensure global sales, the EX Series is tested in accordance with local testing standards in several countries and regions such as EU, UK, Australia, New Zealand, China, Korea, etc. and certified where required. Please contact us for more information.

What is NICHHA EX Series? Material of Fiber Cement Board



Contributing to global environmental protection with cladding panels



NICHHA EX Series panels are about more than looking good - we want to make sure that our processes help our planet and customer. For starters, we're proud that NICHHA EX Series panels are awarded as an eco-friendly product. Comprised primarily of fly ash and woodfibers, our products divert waste and put it to practical use. We also have a long history of conserving resources and employing manufacturing best practices. When you use NICHHA EX Series panels, you know that you're using a product that stands with your aesthetic and your values.

Offset siding is an exterior wall product made by utilizing domestic woodfibers, corresponding to a lot of our product lines.

CO₂

- trapping exterior wall material

ECO-FRIENDLY PRODUCT

Environmentally friendly products



Building a recycling-oriented society



HWP Compliance with the law



Amount of CO₂ fixed by offset siding

The production and sale of offset siding fixes just under 200,000 tons of CO₂ each year, which exceeds the amount of CO₂ generated during the production of offset siding. In the approximately 30 years since production of EX series began, the amount of CO₂ fixation* has increased along with the expansion of production and sales, thereby increasing our contribution to the global environment.

*The amount of CO₂ fixed shown by our company is calculated based on the Japanese Forestry Agency's "Guidelines for Displaying Carbon Stocks Related to Wood Used in Buildings." Although the amount fixed is in the form of carbon (C), for ease of understanding, it is expressed as carbon dioxide (CO₂).

Amount of CO₂ fixed by offset siding in fiscal 2022

Approximately
190,000tons



CO₂ emissions in fiscal 2022 during offset siding manufacturing

Approximately
170,000tons



Basic Features of Panel

Ready to Install & High Durable



NICHIHA EX Series panels are wood fiber-reinforced cement board (fiber-cement board) that are pressed with a surface texture.

They are cut to a standard length of 3030mm or 1820mm with an effective cover width of 455mm and 16/18/21mm nominal thickness.

The horizontal edges of the panel are machined with a complementary tongue and groove profile. For the 1820mm panels, the vertical edges have a tongue and groove profile as well. A compressible sealing strip is bonded onto the tongue which enables the panels to fit neatly together to form a weather resistant joint.

The panels have been pre-finished using a durable multi-layered paint process to simulate a range of textured finishes.

There is a range of color matched accessories including pre-formed external corners, joint sealants, various metal accessories such as trims and touch-up paint kits to speed installation and enhance the project finish and appearance.

EX Series 3030

Dimensions: 455mm[W]×3030mm[L]

Thickness: 16mm



EX Series 1820

Dimensions: 455mm[W]×1820mm[L]

Thickness: 16/18/21mm



RAINSCREEN SYSTEM

Behind our EX Series Panels is Some Serious Technology



EASY INSTALLATION

Time-saving clip installation system that reduces construction time and minimizes mistakes.



NO MORTAR, NO MESS

Prefinished panels eliminate the need for messy mortar or costly masonry-skilled labor.



ANY WEATHER PRODUCT

Products can be installed year round in any climate across the country. No geographical restrictions means more possibilities.



LOW MAINTENANCE

No-fuss products. Little ongoing cleaning or regular maintenance needed. Bring your vision to life and ensure it looks great for years to come.



ENGINEERED FOR PERFORMANCE

Go beyond our durable panels and discover a meticulously engineered moisture management system that provides a vertical drainage point for air and moisture to exit.

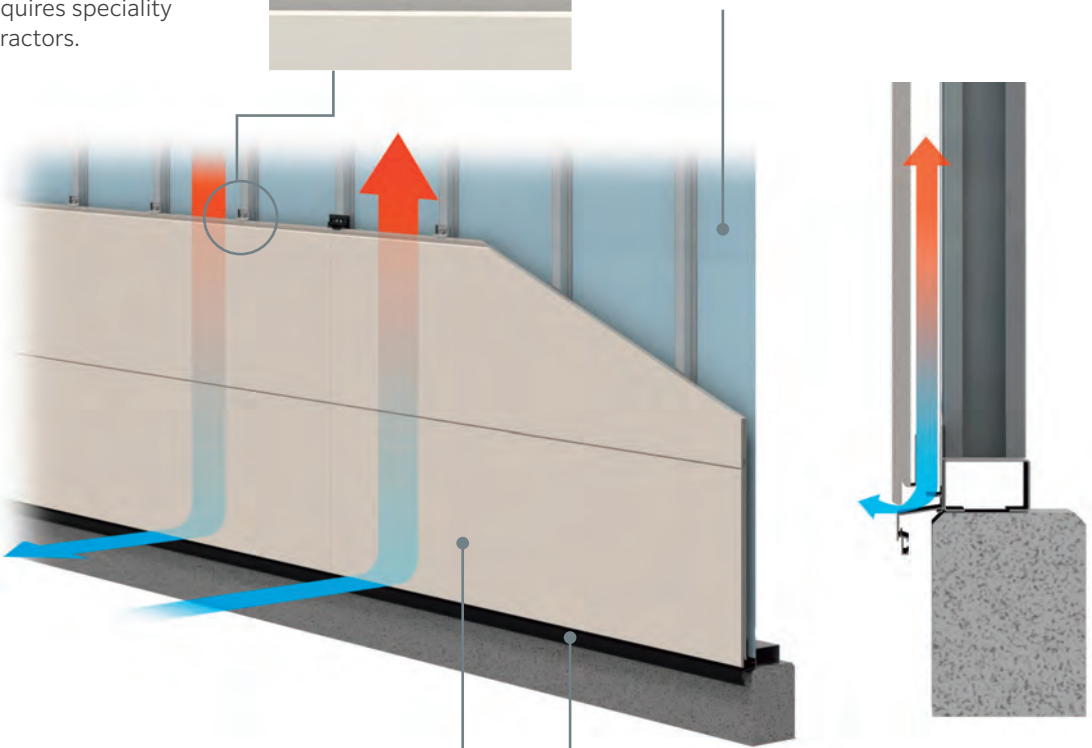
NICHIHA CLIP

creates a hidden fastening system that all but eliminates face fastening. Installation is quick and easy and never requires speciality subcontractors.



DRAINED AND BACK-VENTILATED RAINSCREEN

design allows water to escape and air to circulate, reducing the risk of mold and water damage inside the building.



NICHIHA EX SERIES PANELS

are lightweight, easy to handle and available in a virtually endless color palette and a diverse offering of textural finishes.

THE STARTER TRACK

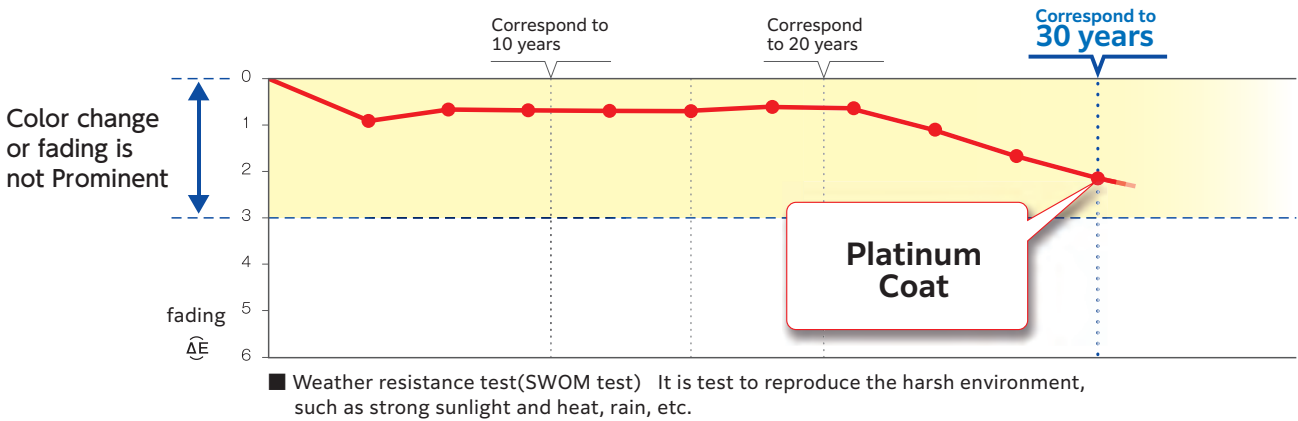
pulls double-duty. It ensures a fast, level installation, and its patented drainage channel directs water out and away from the base of the wall.

WEATHER RESISTANCE & SELF CLEANING

Less Maintenance Required

The panels have a special NichiGuard™ self cleaning coating applied during the manufacturing process. Panels include PlatinumCoat™ technology to protect against UV damage and color fade.

PlatinumCoat



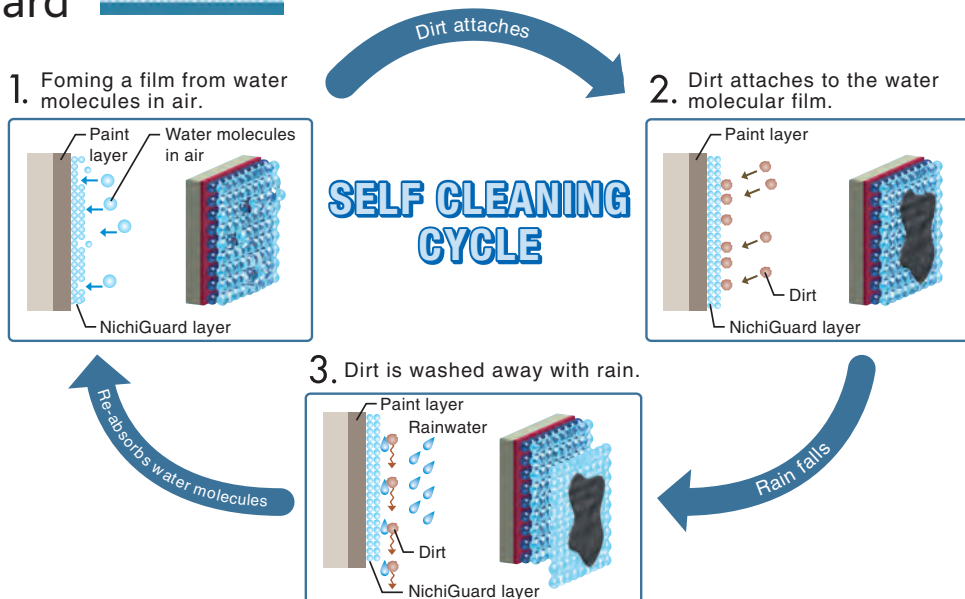
PlatinumCoat



Old type of organic paint



NichiGuard



NichiGuard panel



Non NichiGuard panel



FIRE SAFETY

Achieve Fire Compliance with EX Series Panel

Fire safety and compliance become a significant issue for the construction industry on the back of several tower fires which have attributed highly combustible aluminum cladding as a significant contributor to the spread of fire. More than ever, all stakeholders within the building process must be more accountable and informed when specifying non-combustible cladding products and systems.

NICHIHA EX Series is deemed to be non-combustible as it is classified as A2-s1,d0 in the European Reaction to Fire classification system.*

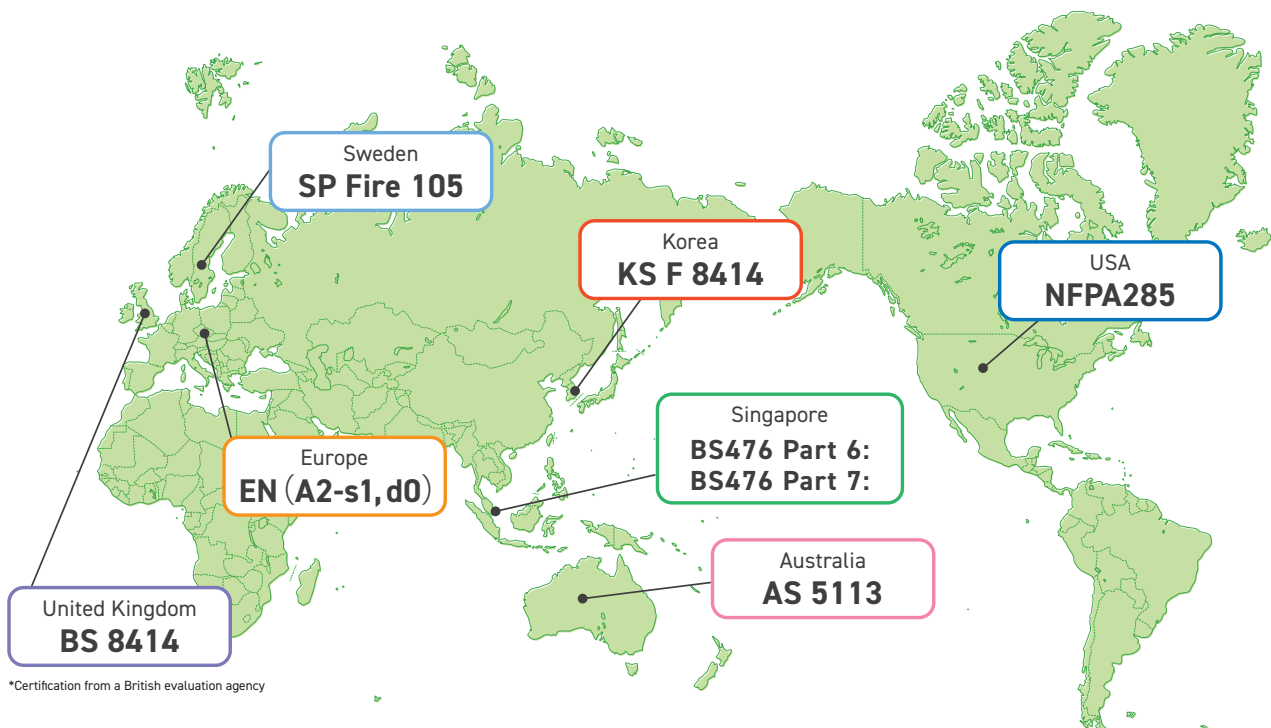
In addition, systems using NICHIHA EX Series panels for their facade were tested in various countries as shown Table 1. It is notable that the system including NICHIHA EX Series became the first fiber cement facade product which passed one of the most severe facade testings in the world, the Australian fire propagation testing and classification (AS 5113).

<Table 1>

Fire-code	Country
NFPA285	USA
AS 5113	Australia
SP Fire 105	Sweden
GOST31251	Russia
JIS A 1310	Japan



*Note: Not all the panels are classified as A2-s1,d0





Case~Overseas Project References NICHHA

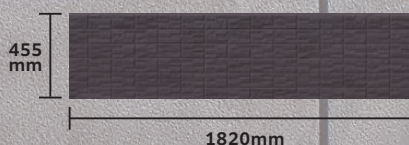


EX Series

1820

About picts

- A2** — A2-s1,d0
(European Reaction to Fire classification)
- PC** — PlatinumCoat
- NG** — NichiGuard
- 2TG** — Two-side Tongue and Groove
- 4TG** — Four-side Tongue and Groove
- T:16** — Thickness
- T:18** — (16mm/18mm/21mm)
- T:21** —
- L:1820** — Length
- L:3030** — (1820mm/3030mm)
-  — Horizontal installation
-  — Horizontal / Vertical installation



SIMPLE

SIZE	16×455×1820mm
NOMINAL WEIGHT	18kg/piece
PACKAGING	2 (PIECES PER PACK)

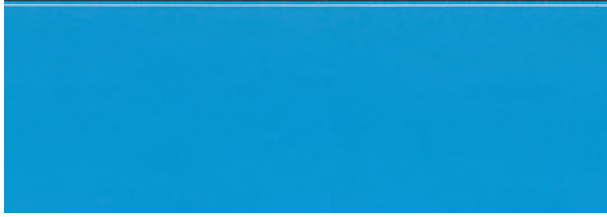
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	H/V
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EFM201□X (× : PC)



EFM202□X (× : PC)



EFM204□X (× : PC)



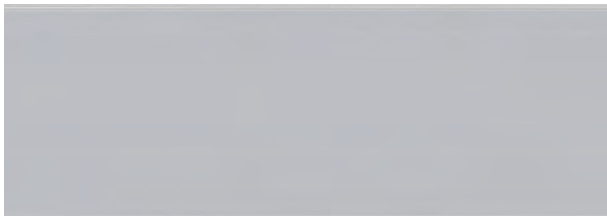
EFM205□X (× : PC)



ETM301□X (Photocatalyst Coating × : PC)



EFM301□X

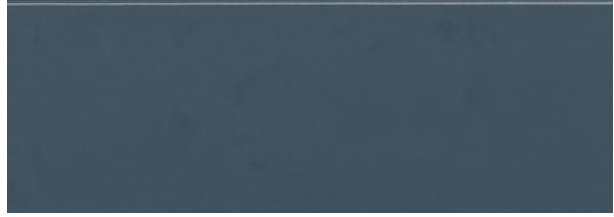


EFM306□X

Pre-formed Corner	
Short	Long
●	-

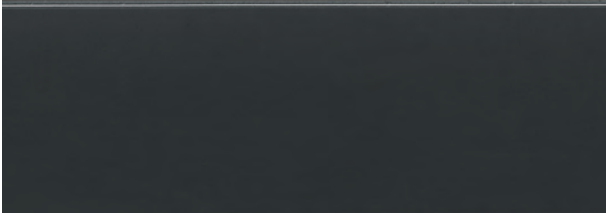


EFM319□X



EDM316□X

(×: NG)



EDM318□X

(×: NG)

Pre-formed Corner	
Short	Long
●	-



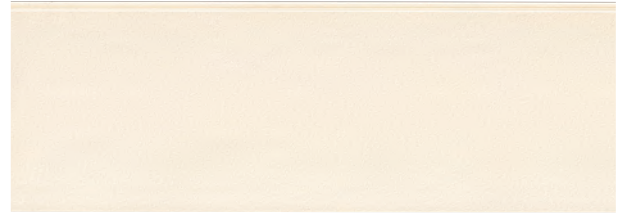
SIMPLE

SIZE	16×455×1820mm
NOMINAL WEIGHT	18kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EFM501 □ X



EFM502 □ X



EFM503 □ X



EDM504 □ X (× : NG)

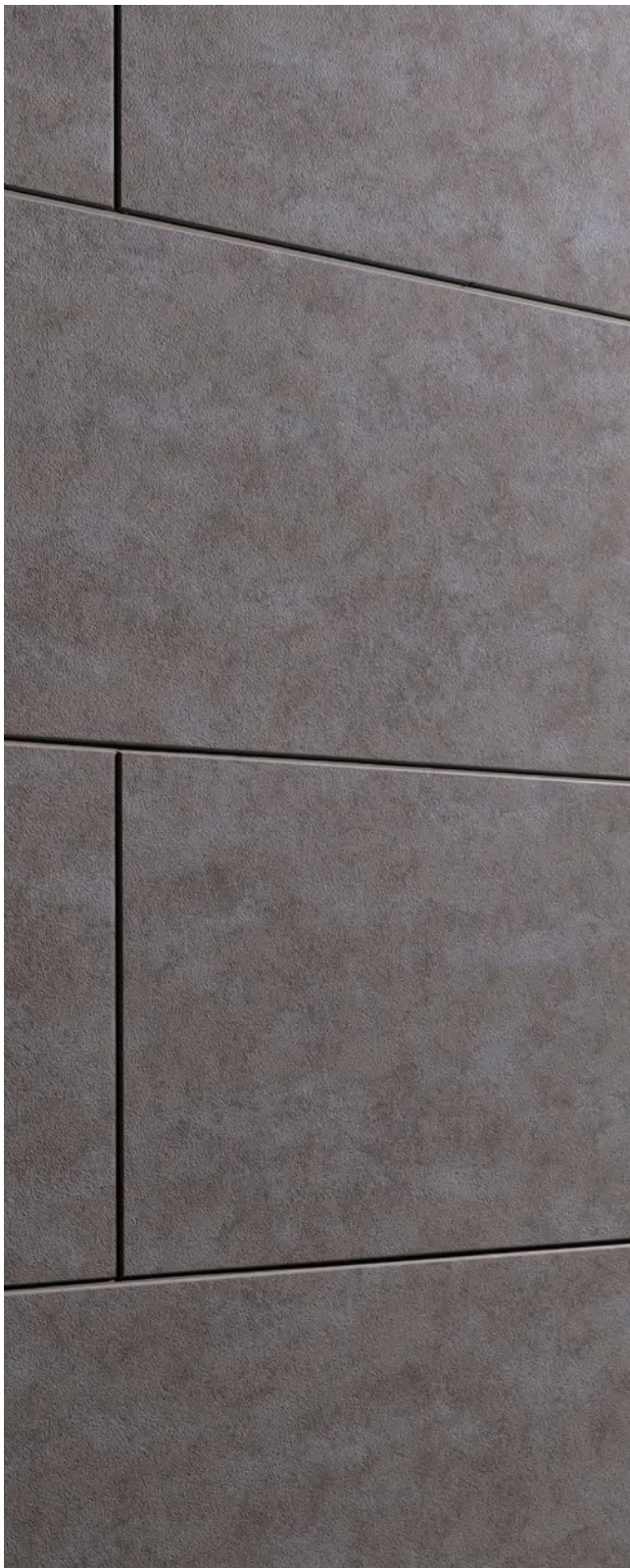


EDM505 □ X (× : NG)

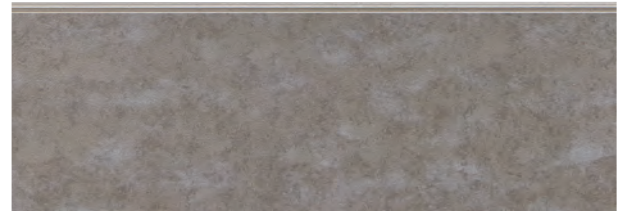
Pre-formed Corner	
Short	Long
●	-

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	18kg/piece
PACKAGING	2 (PIECES PER PACK)

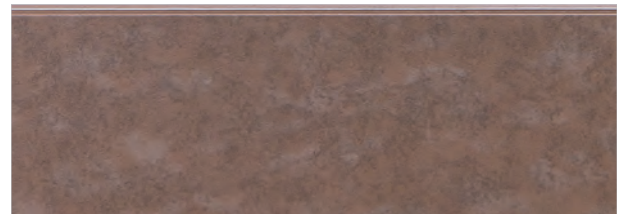
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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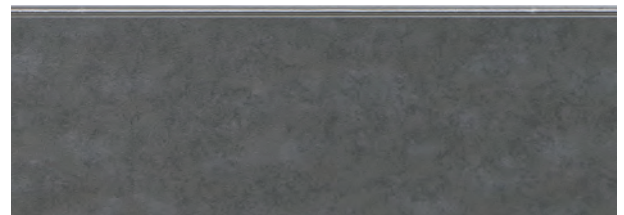
EFM508 □ X



EFM509 □ X



EFM510 □ X



EFM511 □ X

Pre-formed Corner	
Short	Long
●	-

SIMPLE

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	18kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EJM503 □ X



EJM504 □ X



EJM505 □ X



EJM506 □ X



EJM507 □ X



EJM508 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE 16 × 455 × 1820mm
 NOMINAL WEIGHT 17kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EQS171 □ X



EQS172 □ X



EQS173 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

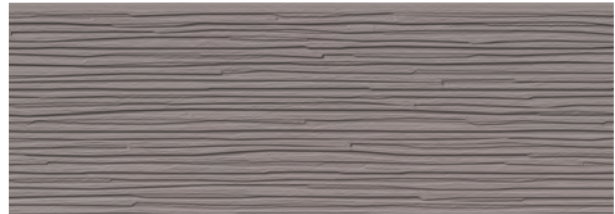
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EFF151 □ X



EFF152 □ X



EFF154 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EQS291 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE 16 × 455 × 1820mm
 NOMINAL WEIGHT 17kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EFF0824 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE 16 × 455 × 1820mm
 NOMINAL WEIGHT 17kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EFF1221 □ X



EFF1222 □ X



EFF1223 □ X



EFF1224 □ X

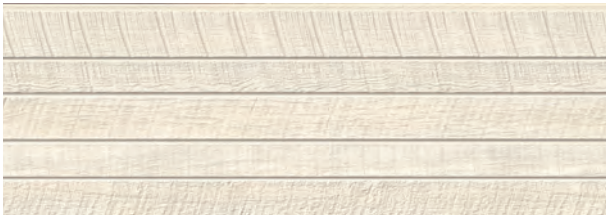
Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

WOOD

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

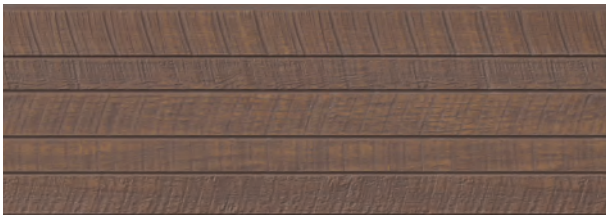
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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EFF161 □ X



ELS167 □ X



EFF163 □ X



EFF166 □ X



EFF164 □ X

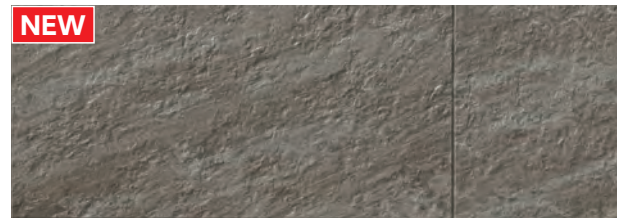


EFF165 □ X

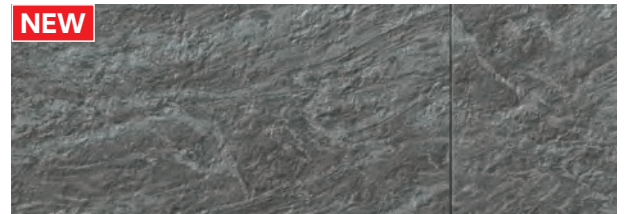
Pre-formed Corner	
Short	Long
●	-

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

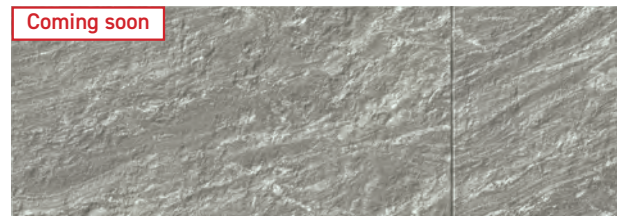
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EQS061 □ X



EQS062 □ X



EQS063 □ X

Pre-formed Corner	
Short	Long
●	-

STONE

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EFF2221 □ X



EFF2222 □ X



EFF2223 □ X



EFF2224 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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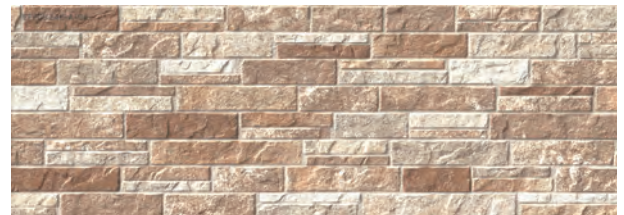
EFF0921 □ X



EFF0922 □ X



EFF0923 □ X



EFF0924 □ X

Pre-formed Corner	
Short	Long
●	-

STONE

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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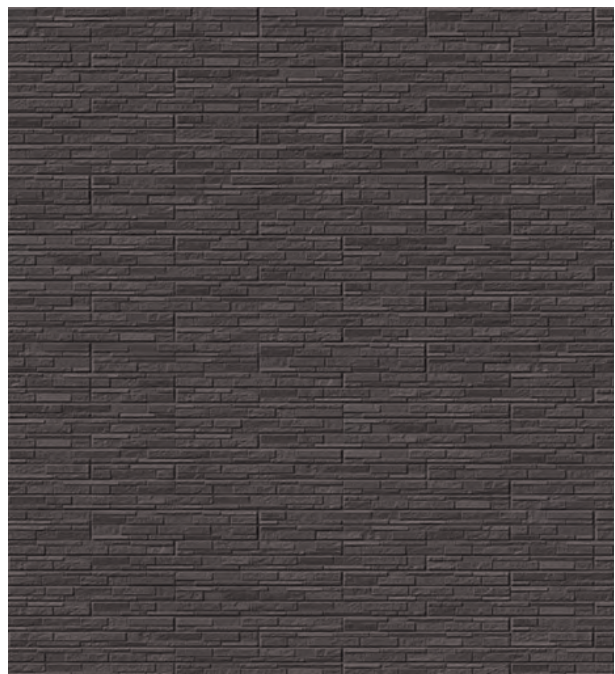


*The product shown above is not available.
The image is for illustrative purposes only.



EFF194 X

Pre-formed Corner	
Short	Long
●	-



*The image above demonstrates the wall installation.

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EFF051 □ X



EFF052 □ X



EFF056 □ X

Pre-formed Corner	
Short	Long
●	-

TILE/BRICK

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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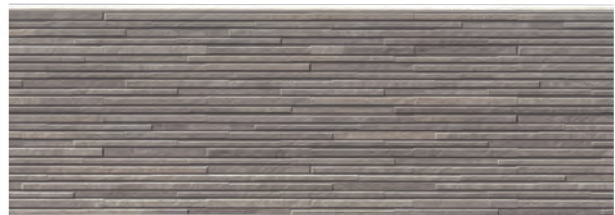
EFF2421 □ X



EFF2422 □ X



EFF2423 □ X



EFF2424 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE	16 × 455 × 1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EFF1321 □ X



EFF1322 □ X



EFF1323 □ X



EFF1324 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

TILE/BRICK

SIZE	16×455×1820mm
NOMINAL WEIGHT	17kg/piece
PACKAGING	2 (PIECES PER PACK)

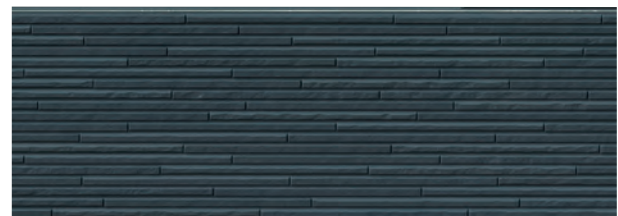
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EFF101 □ X



EFF104 □ X



ELS108 □ X



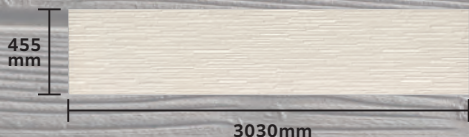
EFF107 □ X

Pre-formed Corner	
Short	Long
●	-

EX Series 3030

About picts

- A2** — A2-s1,d0
(European Reaction to Fire Classification)
- PC** — PlatinumCoat
- NG** — NichiGuard
- 2TG** — Two-side Tongue and Groove
- 4TG** — Four-side Tongue and Groove
- T:16**
- T:18** — Thickness
(16mm/18mm/21mm)
- T:21**
- L:1820**
- L:3030** — Length
(1820mm/3030mm)
- H** — Horizontal installation
- H/V** — Horizontal / Vertical installation



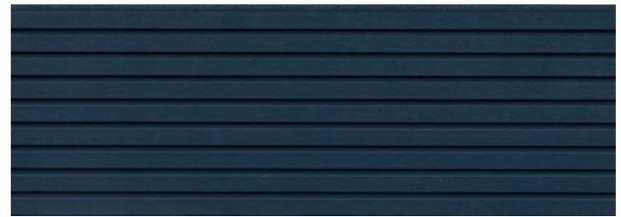
SIMPLE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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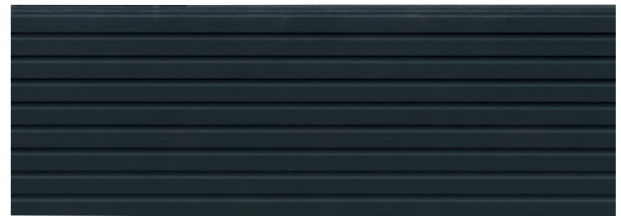


EPS231 □ X



EDS2312 □ X

(× : NG)



EDS2313 □ X

(× : NG)

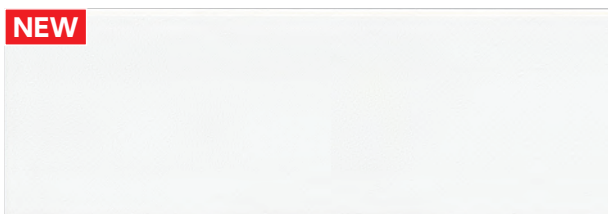
Pre-formed Corner	
Short	Long
●	●

SIZE 16×455×3030mm
 NOMINAL WEIGHT 28kg/piece
 PACKAGING 2 (PIECES PER PACK)

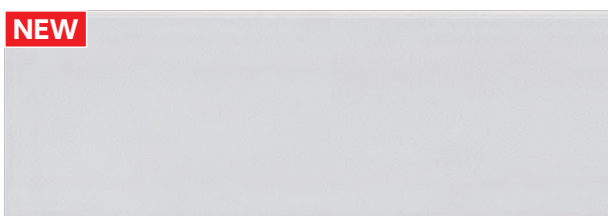
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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EKG411□X (× : NG)



EQG415□X



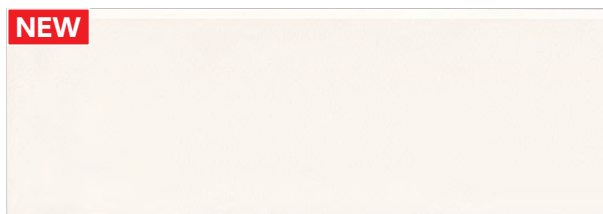
EQG417□X



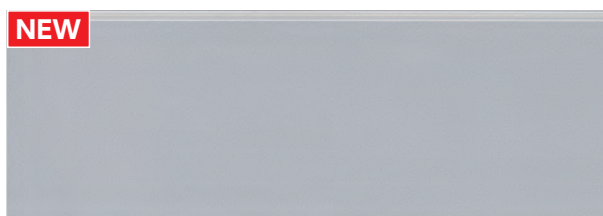
EQG419□X



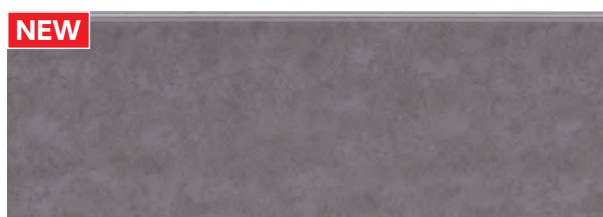
EKG412□X (× : NG)



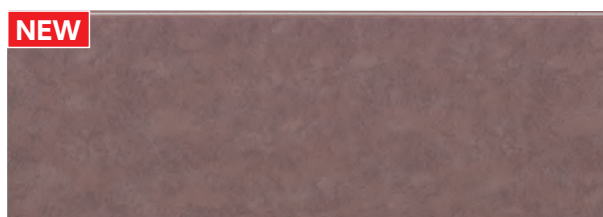
EQG416□X



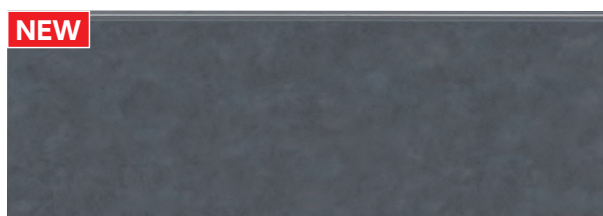
EQG418□X



EQG4110□X



EQG4111□X



EQG4112□X



*Photo is for illustrative purposes only.

Pre-formed Corner	
Short	Long
●	●

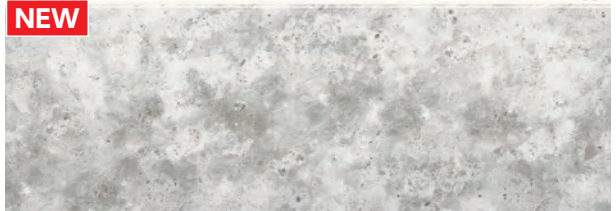
SIMPLE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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EQG421 □ X



EQG422 □ X



EQG423 □ X



EQG424 □ X



EQG425 □ X



EQG426 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16 × 455 × 3030mm
 NOMINAL WEIGHT 26kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EQG091 □ X



EQG092 □ X



EQG093 □ X



EQG094 □ X

Pre-formed Corner	
Short	Long
●	-

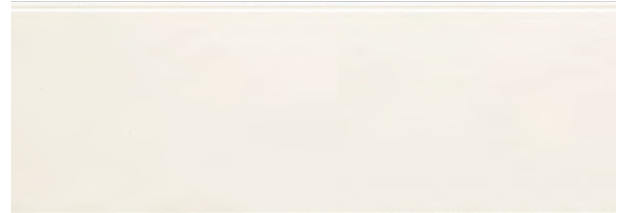
SIMPLE

SIZE	16×455×3030mm
NOMINAL WEIGHT	29kg/piece
PACKAGING	2 (PIECES PER PACK)

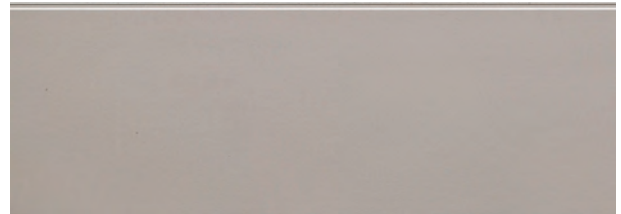
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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EPS241 □ X



EPS242 □ X



EPS243 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16×455×3030mm
 NOMINAL WEIGHT 29kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←H→	↕H/V↕
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ELG731 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16×455×3030mm
 NOMINAL WEIGHT 29kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←H→	↕H/V↕
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EPC432 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16×455×3030mm
 NOMINAL WEIGHT 29kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←H→	↕H/V↕
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EPC601 □ X

Pre-formed Corner	
Short	Long
●	●

DESIGNERS

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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*Photo is for illustrative purposes only.



EJB8521 □ X



EJB8522 □ X



EJB8523 □ X



EJB8524 □ X

Pre-formed Corner	
Short	Long
●	-

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↑ H/V ↓
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*Photo is for illustrative purposes only.



EJB8121 □ X



EJB8123 □ X



EJB8124 □ X



EJB8126 □ X

Pre-formed Corner	
Short	Long
●	-

DESIGNERS

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

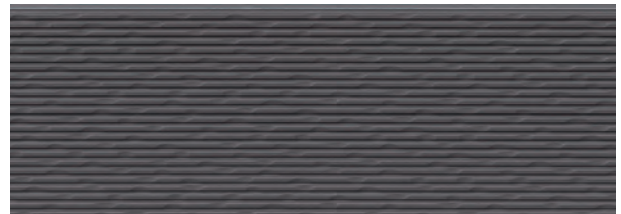
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EPA321□X



EPA324□X



EPA326□X

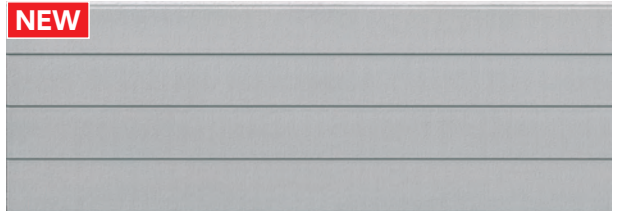
Pre-formed Corner	
Short	Long
●	●

SIZE 16 × 455 × 3030mm
 NOMINAL WEIGHT 24kg/piece
 PACKAGING 2 (PIECES PER PACK)

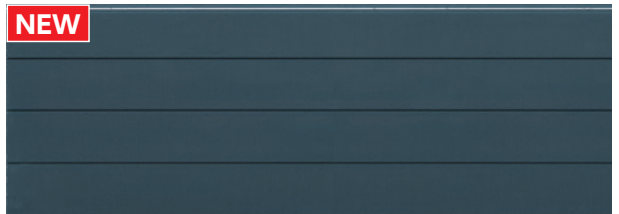
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
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EQG081 □ X



EQG082 □ X



EQG083 □ X



EQG084 □ X

Pre-formed Corner	
Short	Long
●	-

WOOD

SIZE	16×455×3030mm
NOMINAL WEIGHT	26kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EQG031 □ X

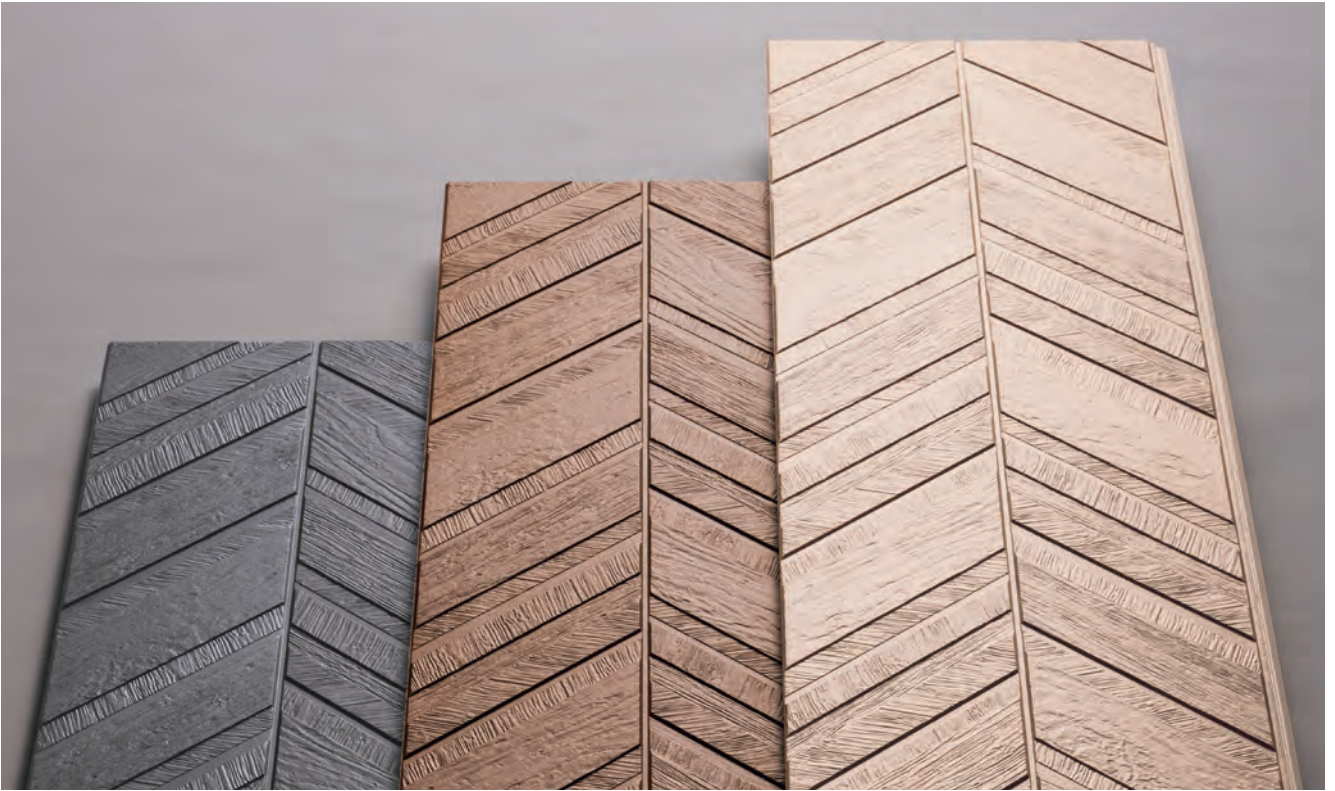


EQG032 □ X



EQG033 □ X

Pre-formed Corner	
Short	Long
●	●



WOOD

SIZE	16×455×3030mm
NOMINAL WEIGHT	26kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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*Photo is for illustrative purposes only.



EQG2521 □ X



EQG2522 □ X



EQG2523 □ X



EQG2525 □ X

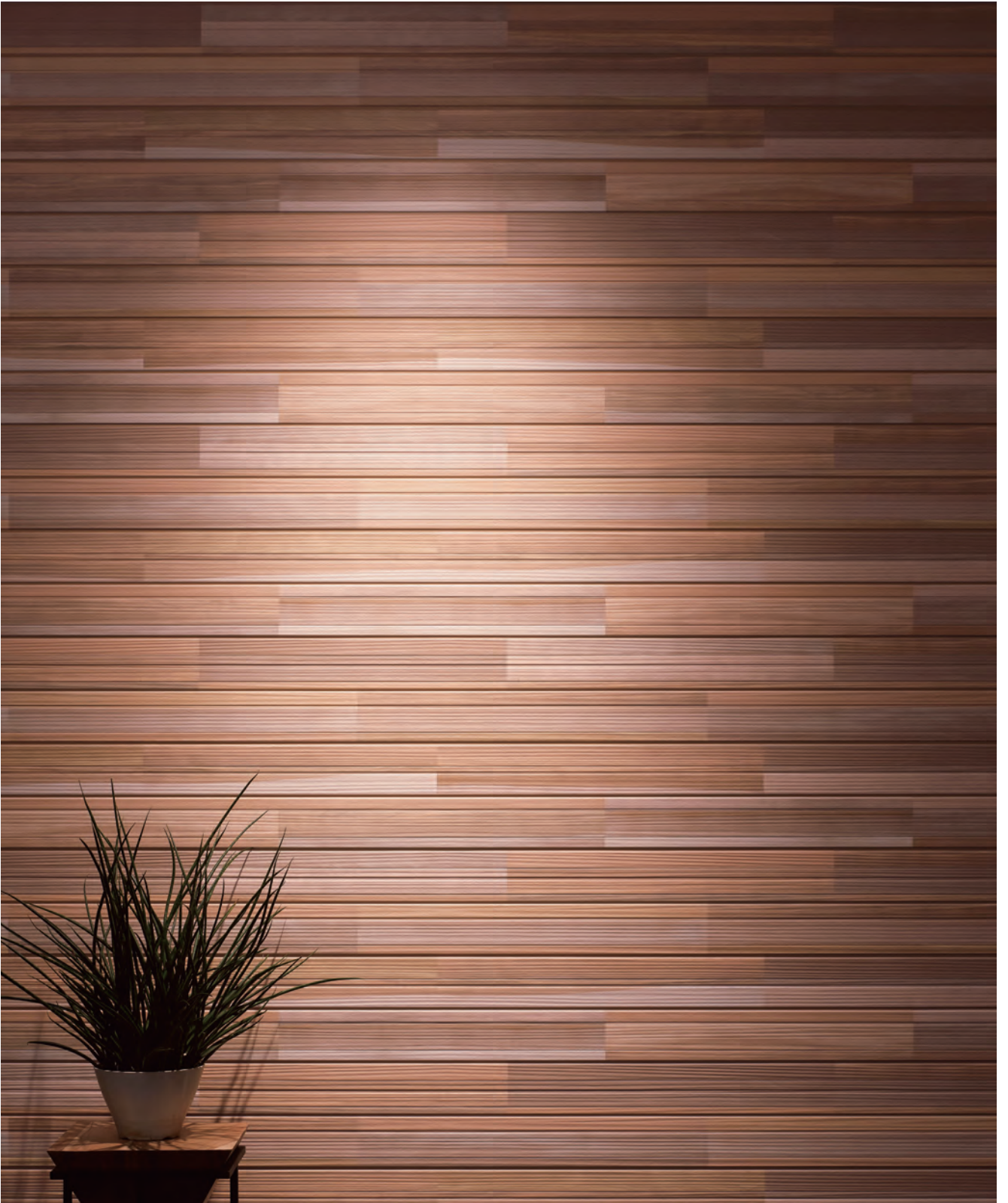


EQG2526 □ X



EQG2527 □ X

Pre-formed Corner	
Short	Long
●	●



*Photo is for illustrative purposes only.

WOOD

SIZE	16×455×3030mm
NOMINAL WEIGHT	25kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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*Photo is for illustrative purposes only.



EJB6521 □ X



EJB6522 □ X



EJB6523 □ X

Pre-formed Corner	
Short	Long
●	-



*Photo is for illustrative purposes only.

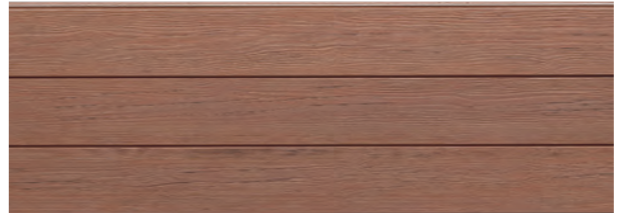
WOOD

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↕ H/V ↕
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EPC766 □ X



EPC762 □ X



EPC763 □ X



EPC764 □ X



EPC765 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16 × 455 × 3030mm
 NOMINAL WEIGHT 28kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EPC245 □ X



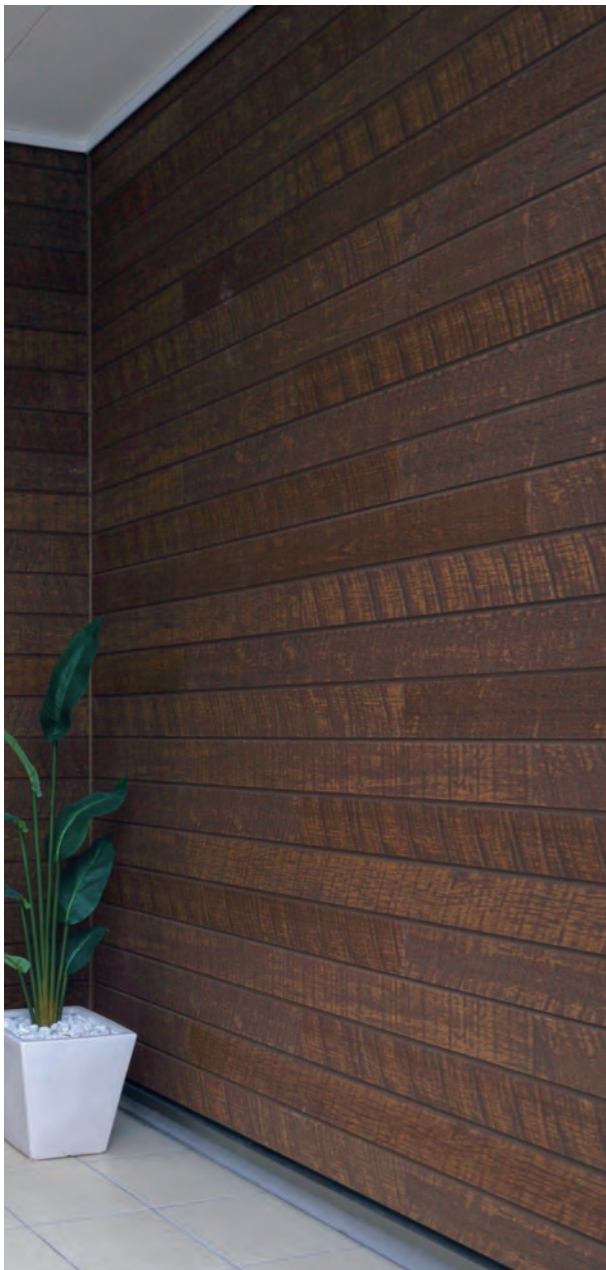
EPC246 □ X



EPC247 □ X



EPC248 □ X



EPC241 □ X



EPC243 □ X



EPC2410 □ X



EPC2411 □ X

Pre-formed Corner	
Short	Long
●	●

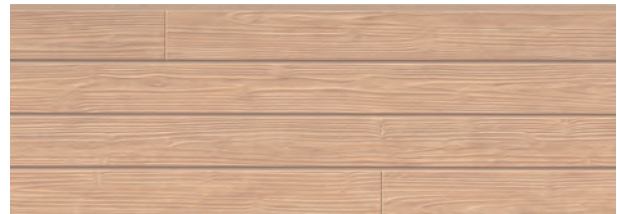
WOOD

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

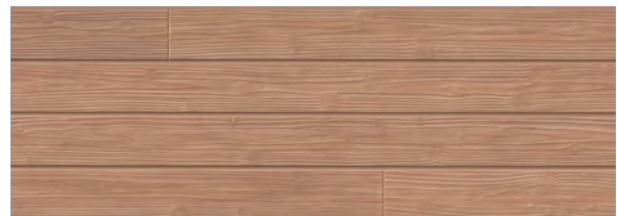
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←H→	↕H/V↕
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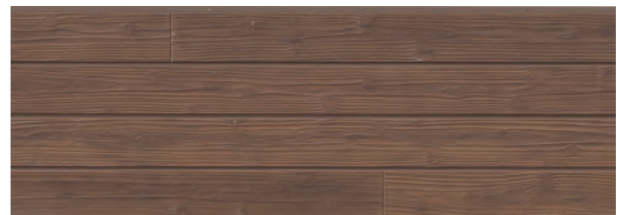
EPS491 □ X



EPS492 □ X



EPS493 □ X



EPS494 □ X

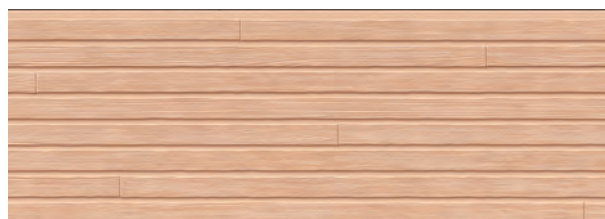
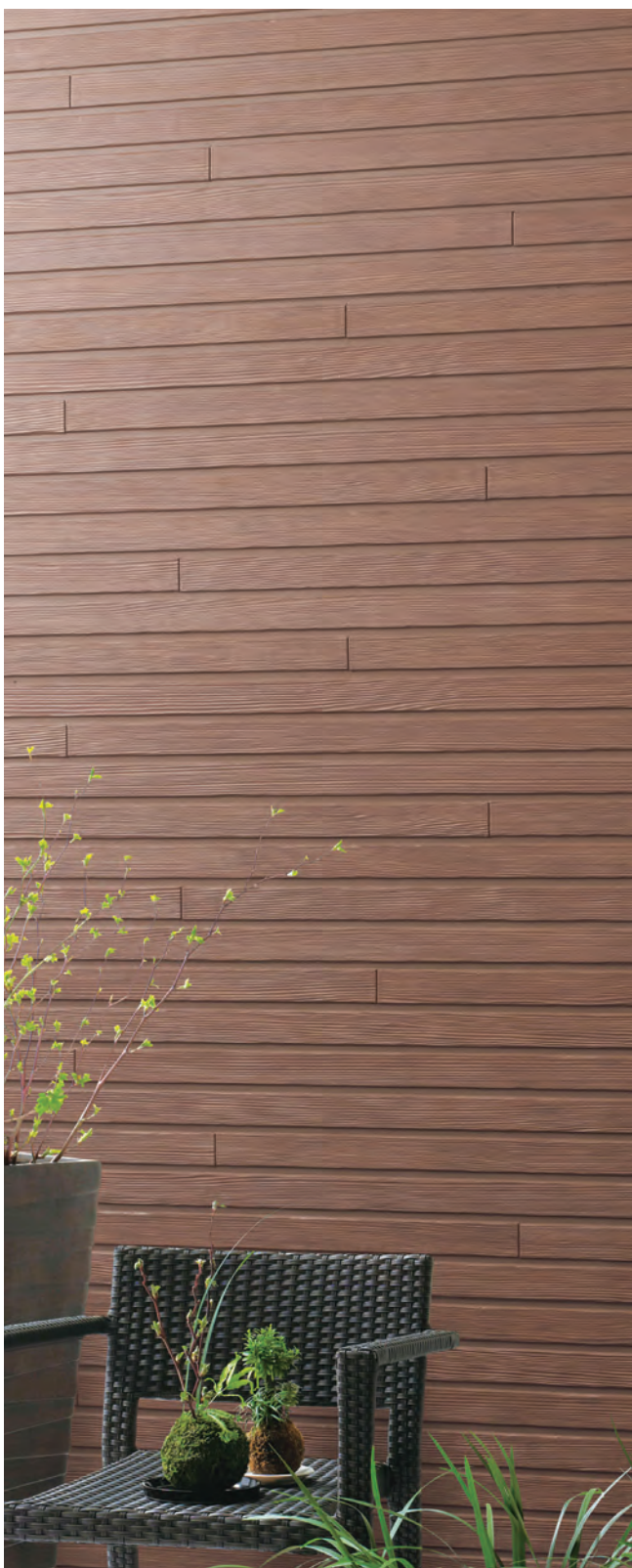


EPS495 □ X

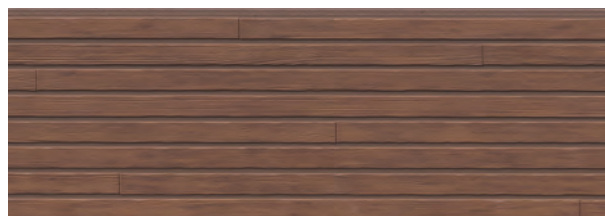
Pre-formed Corner	
Short	Long
●	●

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	25kg/piece
PACKAGING	2 (PIECES PER PACK)

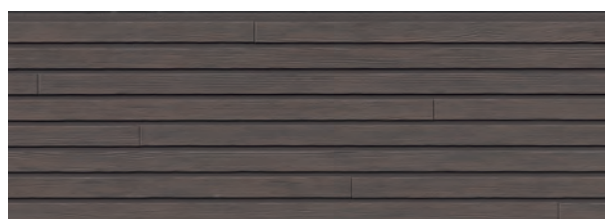
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EKG221 □ X



EKG226 □ X



EKG225 □ X

Pre-formed Corner	
Short	Long
●	●

STONE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EQG6221 □ X



EQG6222 □ X



EQG6223 □ X

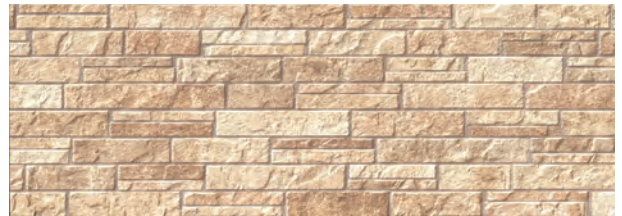
Pre-formed Corner	
Short	Long
●	-

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EQG5121 □ X



EQG5122 □ X



EQG5124 □ X

Pre-formed Corner	
Short	Long
●	-

STONE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

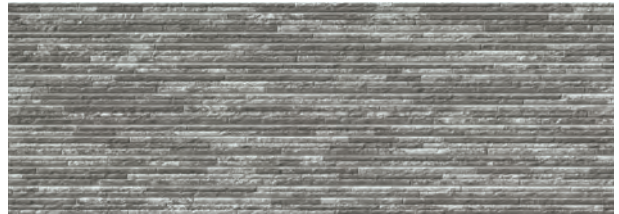
A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EJB3621 □ X



EJB3623 □ X



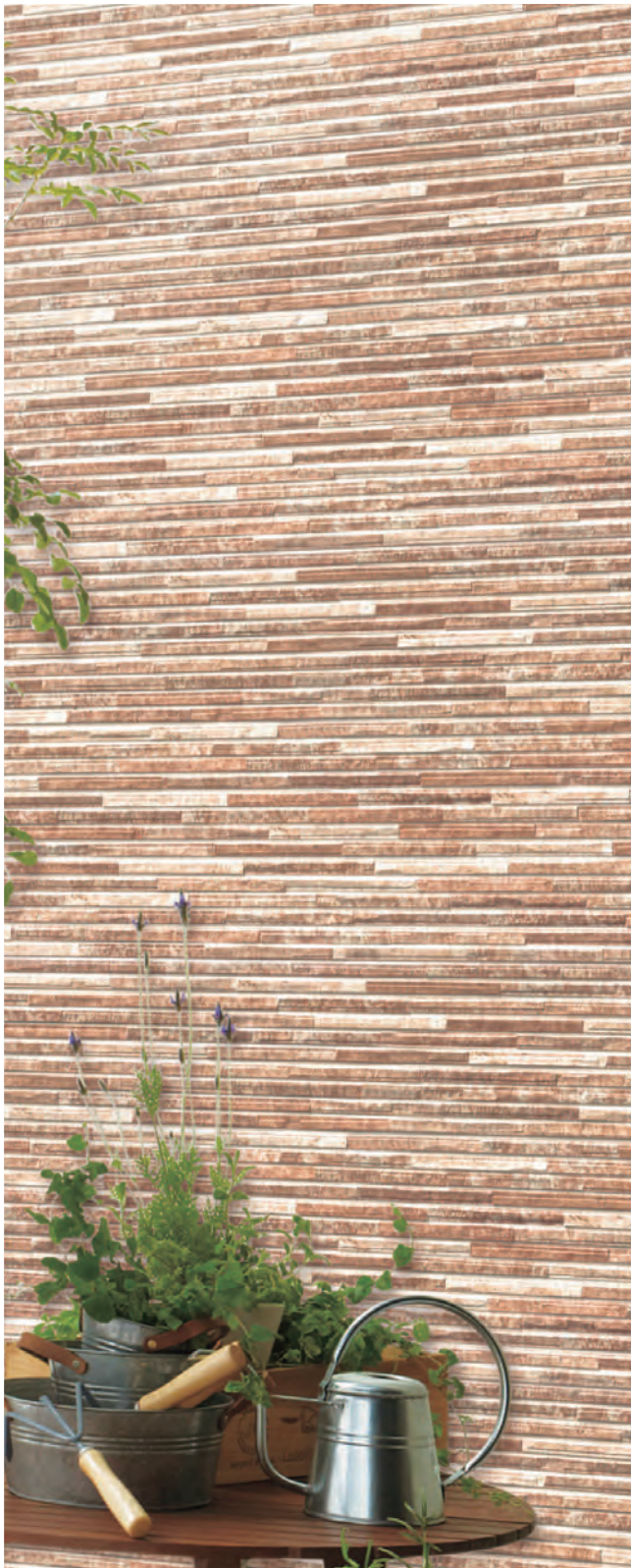
EJB3624 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EJB3521 □ X



EJB3523 □ X



EJB3524 □ X



EJB3525 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

STONE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EPS521 □ X



EPS522 □ X



EPS523 □ X



EPS525 □ X

Pre-formed Corner	
Short	Long
●	●

SIZE 16 × 455 × 3030mm
 NOMINAL WEIGHT 28kg/piece
 PACKAGING 2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	← H →	↑ H/V ↓
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EPS511 □ X



EPS512 □ X



EPS513 □ X

Pre-formed Corner	
Short	Long
●	●

STONE

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EJB4824 □ X



EJB4821 □ X



EJB4825 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
----	----	----	-----	-----	------	------	------	--------	--------	---------	----------



EPB181 □ X



EPB182 □ X



EPB183 □ X

Pre-formed Corner	
Short	Long
●	-

TILE/BRICK

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EPB324□X



EPB321□X

Pre-formed Corner	
Short	Long
●	-



EPB322□X

Pre-formed Corner	
Short	Long
-	-

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	↔ H	↕ H/V
----	----	----	-----	-----	------	------	------	--------	--------	--------	----------



EJB4921 □ X



EJB4922 □ X



EJB4923 □ X



EJB4924 □ X

Pre-formed Corner	
Short	Long
●	-

*Photo is for illustrative purposes only.

TILE/BRICK

SIZE	16×455×3030mm
NOMINAL WEIGHT	28kg/piece
PACKAGING	2 (PIECES PER PACK)

A2	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	←→ H	↕ H/V
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EPB344 □ X



EPB346 □ X



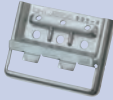





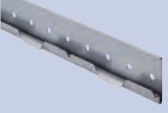

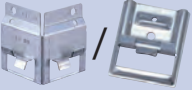


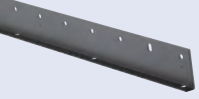
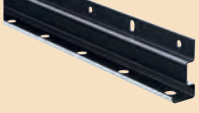





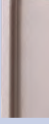



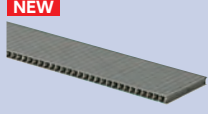
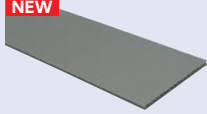

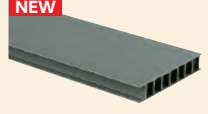


EPB342 □ X



EPB347 □ X

Pre-formed Corner	
Short	Long
●	-

Installation Hardware

		Air ventilation space			
		5mm		15mm	
		Horizontal installation	Vertical installation	Horizontal installation	Vertical installation
Clip	Short Clip	 JE555	 JE555T	 JE825	 JE715
	Joint Clip	 JEJ565 ^{※1}	N/A	 JEJ835 ^{※1}	N/A
	Long Clip	 JEL570 / JEL570S	N/A	 JEL870 / JEL870S	N/A
	Corner clip	 JE550C / JE552C	N/A	 JE825C	N/A
Starter	Starter Track	 ℓ=3030mm FA150A	 ℓ=3030mm FA350T	 ℓ=3030mm FA850A	 ℓ=3030mm FA750T
Joint	Double flange Sealant backer	 ℓ=3030mm FH1010R ^{※2}	 ℓ=3030mm FH1005R ^{※3}	 ℓ=3030mm FH1020R ^{※2}	 ℓ=3030mm FH1005R ^{※3}
	Single flange Sealant backer	 ℓ=2000mm FHK1110R ^{※4}	 ℓ=2000mm	 ℓ=2000mm FHK1117R ^{※4}	 ℓ=2000mm
Spacer (Corrugated Shim)	Spacer	 ℓ=1200mm FS2005	 ℓ=2000mm FS2005T	 ℓ=1200mm FS2015	 ℓ=2000mm FS2015T
	Spacer (Piece)	 ℓ=1000mm FSP2005		 40×40×15mm FSP1015	

※1 For the 1820 Panels only.
※4 For openings and inside corner use.

※2 For vertical joints and outside corner use.
※5 For inside corner use.

※3 For outside corner use.
※6 For opening use.

Outside corner

		Image
Outside corner	Pre-formed corner	
Outside corner	Corner Key	

Please contact for more colors and the details.

Metal Trim

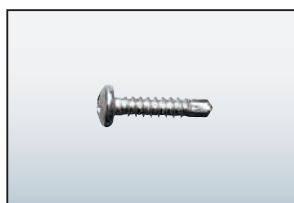
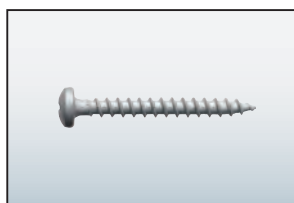
		Image
	Compression Joint Flashing	
	Inside Corner	
	J-mold / J-channel	

Others

		Image
	Color matched sealant	
	Primer	
	Touch-up paint	

More hardwares and accessories are available.

Please contact NICHIBA or local distributor / dealer.



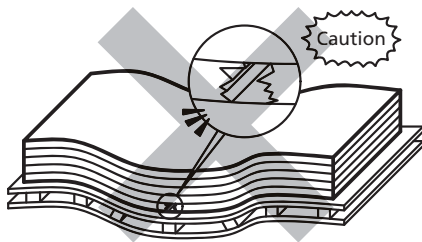
Storage / Handling / Transportation

Caution



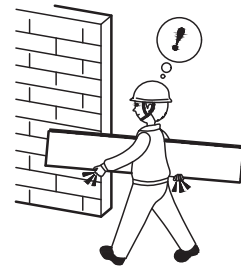
1 Storage

- When storing, put the panels on a pallet or spacers in horizontal place. Intervals between the spacers should be 455mm or less.

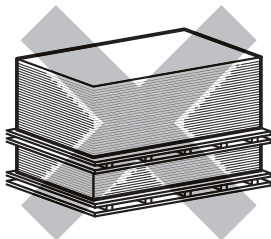


2 Handling

- Carry the panels on edge to prevent cracking.
- Be careful not to damage corners or surface of the panels by hitting them against something or dropping them.
- Do not touch the panels with dirty hands or gloves.
- Pay attention to surrounding and watch your step when carrying the panels.
- Carry by two or more people for one package.



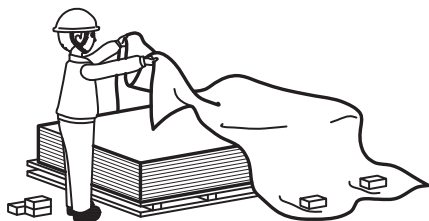
- Do not place a pallet which loading the panels on the pallet which loading fewer panels. It may cause the panels to break.



- Be careful not to damage the edges and surface of pre-formed corners or accessories by hitting them against something or dropping them.

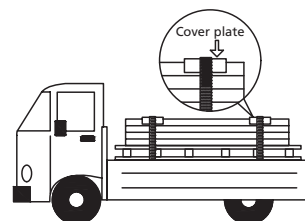


- Be sure to cover the panels with sheet to prevent the panels from being wet at the site where the panels can be wet. The sheet packing the panels at delivered is not for waterproof.
- Do not place the panels directly on the ground, keep them out of water. Install of wet panels may cause the panels to expand and shrink, warp, or crack. Also, painting or filling sealant on wet panels may leads to peeling of coating and breakage of the sealant.



3 Transportation

- When transporting the panels by a vehicle, the panels must be piled flat. Be cautious of dirt and rain.
- In order to prevent damage due to sudden braking, apply plates to edges and fix the panels with wire.
- When lifting the panels up, set cover plates on edges of the panels to prevent from damage.
- Be careful not to damage the corners and surface of panels during loading/unloading.

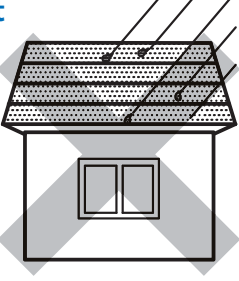
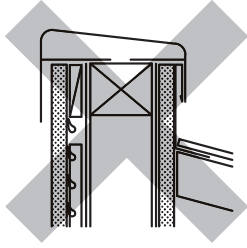
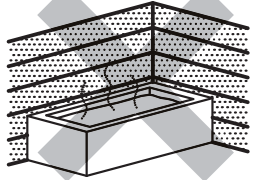
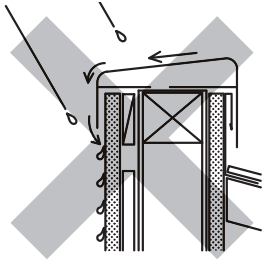
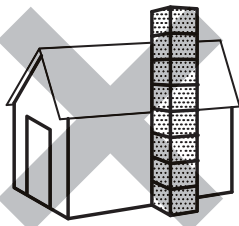
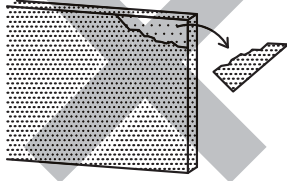

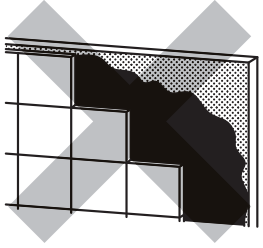
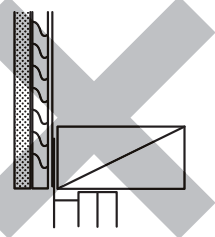
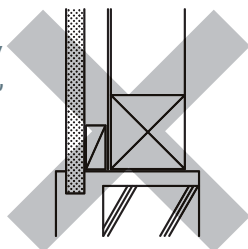


NICHIHA Co. is not responsible for damage caused by improper storage and handling of products.

Main prohibited matters on installation



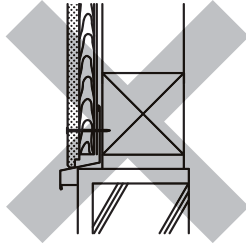
Do not use siding on the following parts and by the installation method. It may cause failures.

<p>1 Use on sloping parapet</p> <p>Because of severe environmental condition compared to vertical wall, it may cause deterioration of coating, frost damage, or water leaking.</p> <p>▶ Use roofing materials.</p> 	<p>6 Coping without air vent on parapet</p> <p>Because it does not meet ventilating construction method, condensation or frost damage may happen.</p> <p>▶ Install air vent which can be waterproof.</p> 
<p>2 Walls which are constantly exposed to water such as bathroom walls</p> <p>Temperature and humidity are high and panels get water directly, so warp of the panels, frost damage, decrease in strength, or cracking may happen.</p> 	<p>7 Installation of copings by sloping outward</p> <p>If copings are installed by sloping outward, a large amount of rainwater flows on the panel surface, and it may cause dirt or frost damage.</p> 
<p>3 Installation on chimneys</p> <p>The panels deteriorate due to heat. In addition, as water is generated in chimney and exudes out, the panels absorb water from the back side, then it may cause warp or frost damage.</p> 	<p>8 Painting cement stucco thickly on the panels (Including mortar painting)</p> <p>Thick paint lacks adhesion, so it may cause peeling or breakage.</p> 
<p>4 Installation on high temperature parts such as fireplace</p> <p>In high temperature parts, the panels may warp or crack because moisture in the panels is dried up.</p> 	<p>9 Putting tiles on the panels directly</p> <p>It may cause cracking or peeling of the tiles.</p> 
<p>5 Installation on wall where window sash recessed</p> <p>Water can enter easily inside of external wall, and it may cause rain leak or frost damage.</p> <p>▶ Window sash must be projected out from the wall. In case of recessed, install effective frame for waterproof together.</p> 	<p>10 Embedding in foundation mortar</p> <p>Due to water absorption from the panel edge or back surface, it may cause frost damage, paint peeling, or getting moldy.</p> <p>▶ Install base flashing and leave 10-15 mm space between the flashing and the bottom edge of the panel.</p> 

11 Panels touch the flashing

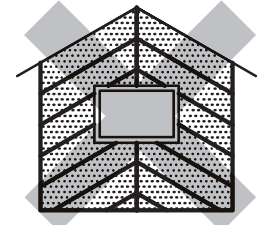
Due to water absorption from the panel edge, it may cause frost damage, paint peeling, or getting moldy.

- ▶ Leave 10-15 mm space between the flashing and the bottom edge of the panel.



16 Diagonal installation of panels

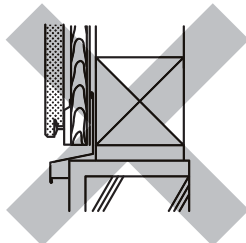
It may cause poor application of sealant in joint part that is between backing rod or joint backer strip and panels, and cause water leaking. Also, water can infiltrate from shiplap joint part.



12 Using clips instead of starter strip

If used clips instead of starter strip, it can be difficult to ensure horizontal level on lowest panels, and gap at the joint can appear easily.

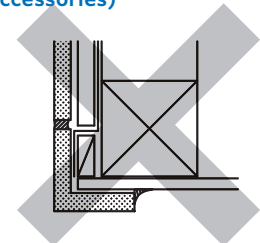
- ▶ Be sure to install starter strip on bottom horizontally, and begin to install panels.



17 Horizontal install of pre-formed corner trim (In case of not using specified accessories)

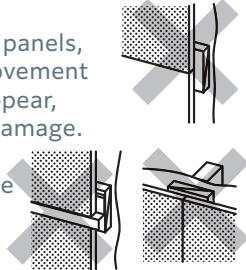
It obstructs to discharge rainwater or condensed water, and may cause rain leak or frost damage.

- ▶ Be sure to use specified member for overhang part.



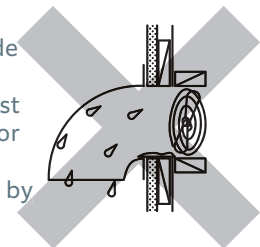
13 Butt joint of panels

If applying sealant on butt joint of panels, sealant can not follow with the movement of joint and gap at the joint can appear, so it may cause rain leak or frost damage. Also, if panels touch the middle flashing, it may cause frost damage due to water absorption from the panel edge.



18 Installing air vent after siding work

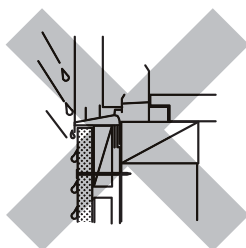
If air vent is installed after siding work, it can get humid easily inside of external wall, so it may cause condensation, rain leaking, or frost damage. Install ventilation hood or duct before siding work. The outlet must be projected out by over 30mm from the wall.



14 Installation under the sash without flashing

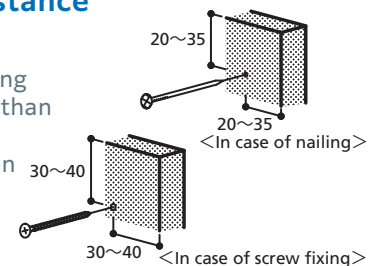
Rain water which drops from sash frame flows on the panel surface, and it may cause dirt or function degradation.

- ▶ Use sash which projected out from the wall by over 30mm, or flashing whose ends are finished with backboards.



19 Shortage of distance to edge

If the distance from fixing position to edge is less than 20mm when nailing or less than 30mm when fixing with screws, the panels can be cracked.



15 Random installation of panels

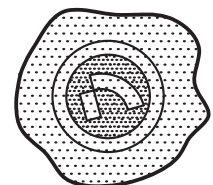
It may cause poor application of sealant in joint part that is between backing rod or joint backer strip and panels, and cause water leaking. Also, water can infiltrate from shiplap joint part. (Excluding some installation methods)



20 Inappropriate repair of nail heads

Spreading out touch-up paint wider than the nail head, applying thickly, insufficient stirring of touch-up paint, or applying sealant may cause the repair part to be noticeable by aging.

- ▶ Repair only conspicuous part and apply to minimally area not to spread out.



16mm Thickness, Horizontal Installation Manual

Notice : Since material handling and installation vary from country to country, the following information may not apply to the US, Canada, Mexico, China, Russia and CIS. For these countries, please refer to the information provided by the local subsidiary of NICHIIA.

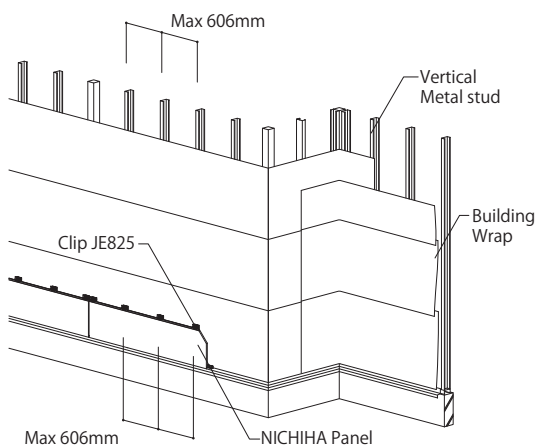
Installation Method

When install 16~21mm thickness panel, use clips to attach the panel to the wall. The clips are attached to the studs by using stainless screw.

Requirements of Steel stud installation

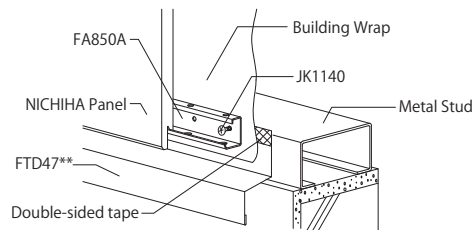
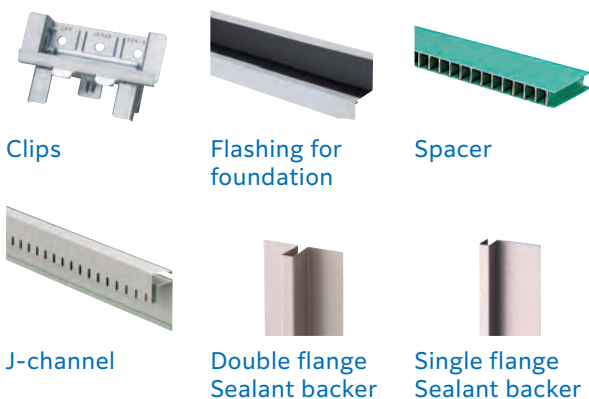
- Min. size of C 75x45x1.6mm for metal stud
- Stud spacing should be under @606mm

Please refer this explanatory literature for the 2x4 construction method as well



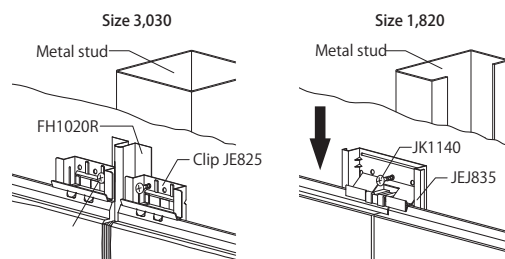
NOTED

- Fasten the clips to the studs by screw.
- In case of install narrow panel with no join parts like the top or bottom of the window, panels can be installed by face-screwing. The head of screw should be filled patching putty and apply touch-up paint.
- This installation guide is for basic references. For further information, please visit our website at <https://www.nichiha.co.jp/global/> or call our distribution.



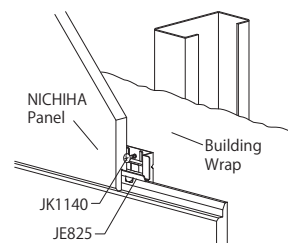
Starter

Install flashing for foundation under water barrier Starter must be level to the ground



Vertical Joints

For 3,030 length sidings, use joiner back flashing and apply sealant. Use clip JEJ835 for 1,820 length sidings to prevent siding movement after installation



Installation

Fit panel tightly together ensuring that pane edges are properly seated in the clip. The way of installation should be from the bottom to the top and from the left to the right.

Around opening

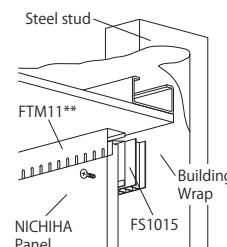
Use flashing and/or J-channel, which are provided on the job site

Top layer of panels

Use J-channel for ensure ventilation

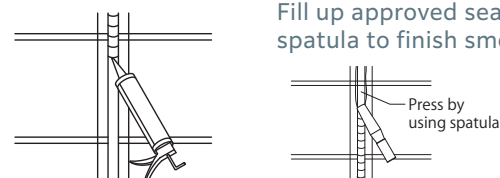
Ledge of top layer panels

Use metal cap and/or flashing for ledges, exposed panel edges and penetrated with rain water are prohibited.



Sealant

Fill up approved sealant and use spatula to finish smoothly.



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	EFF1324□X	27			EJB8523□X		36	EPS513□X	55				
	EFF151□X	18			EJB8524□X		36	EPS521□X	54				
	EFF152□X	18		EJM503□X	16		EPS522□X	54					
	EFF154□X	18		EJM504□X	16		EPS523□X	54					
	EFF161□X	20		EJM505□X	16		EPS525□X	54					
	EFF163□X	20		EJM506□X	16		EQG031□X	40					
	EFF164□X	20		EJM507□X	16		EQG032□X	40					
	EFF165□X	20		EJM508□X	16		EQG033□X	40					
	EFF166□X	20		EL	EKG221□X		49	EQG081□X	39				
	EFF194□X	24			EKG225□X		49	EQG082□X	39				
	EFF2221□X	22			EQ		EKG226□X	49	EQG083□X	39			
	EFF2222□X	22					EKG411□X	31	EQG084□X	39			
	EFF2223□X	22			EKG412□X		31	EQG091□X	33				
	EFF2224□X	22			ELG731□X		35	EQG092□X	33				
	EFF2421□X	26			ELS108□X		28	EQG093□X	33				
	EFF2422□X	26			ELS167□X		20	EQG094□X	33				
EFF2423□X	26		EPA321□X	38	EQG2521□X	42							
EFF2424□X	26		EPA324□X	38	EQG2522□X	42							
EFM201□X	12		EPA326□X	38	EQG2523□X	42							
EFM202□X	12		EPB181□X	57	EQG2525□X	42							
EFM204□X	12		EPB182□X	57	EQG2526□X	42							
EFM205□X	12		EPB183□X	57	EQG2527□X	42							
EFM301□X	12		EPB321□X	58	EQG4110□X	31							
EFM306□X	12		EPB322□X	58	EQG4111□X	31							
EFM319□X	13		EPB324□X	58	EQG4112□X	31							
EFM501□X	14		EPB342□X	60	EQG415□X	31							
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EFM503□X	14		EPB346□X	60	EQG417□X	31							
EFM508□X	15		EPB347□X	60	EQG418□X	31							
EFM509□X	15		EPC241□X	47	EQG419□X	31							
EFM510□X	15		EPC2410□X	47	EQG421□X	32							

THE POWER OF POSSIBILITIES AND PARTNERSHIPS

Your creative vision is unique. That's why NICHIIHA offers you the power of cooperation to help your project move from conception to completion. Our ever-expanding offering of textures and finishes lifts buildings to new and unexpected places, and we want to share them with you. We place a high value on our relationships and are proud to work with our dedicated partners in the world. Join us to discover the power of possibilities and partnerships with NICHIIHA.

Introduction of web site

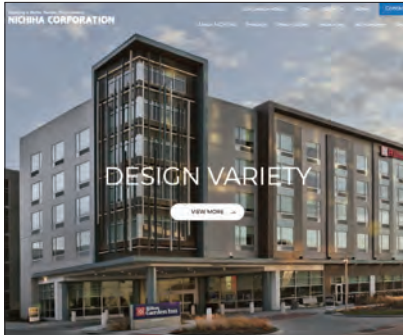
NICHIIHA web site (in English), it has more information (products, photo gallery, installation, etc) besides in this catalogue. Please check and see it, too.

Since material handling and installation vary from country to country, For the US, Canada, Mexico, China, please refer to the information provided by the local web site of NICHIIHA.

NICHIIHA web site (in English)

There is an information about products, photo gallery, installation, etc.

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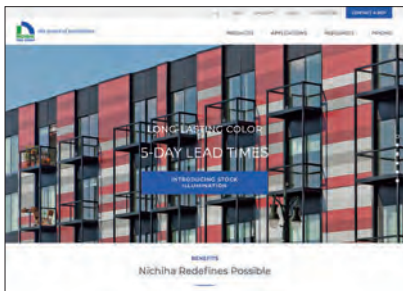


Our official **Instagram** and **YouTube** channels are now available. For more information, please see the back cover.

■ Web site of an overseas edition for each part

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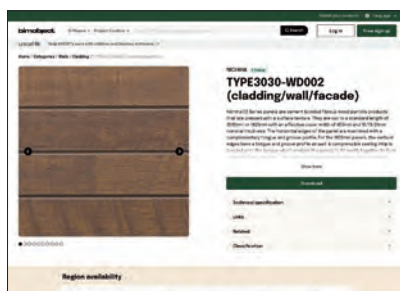
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